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ALDOL CONDENSATIONS OF CHIRAL a-HALOIMIDATES. A CHIRAL DARZENS CONDENSATION PROCEDURE.

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Summary: Enantiomerically pure benzyl cis-a,B-epoxycarboxylates were prepared by a modified Darzens procedure utilizing aldol condensation reactions of chiral a-haloimidates with various aldehydes. A unique chirality reversal was observed using Zincenolates.

The epoxide functionality has proved to be one of the most versatile bifunctional synthons in organic synthesis. $\frac{1}{1}$ Its utility in synthesis has been further enhanced by the newly discovered procedure of Sharpless and Katsuki² which greatly simplifies the formation of chiral epoxides in predictable absolute stereochemistry and high enantiomeric excess. Other methods³ currently in the literature for chiral epoxide formation miss their mark by a wide margin in terms of the enantiomeric excess achieved or simplicity of application. To fill the need for complimentary methodologies that deliver the epoxide functionality in a highly enantioselective fashion, we have been developing in our laboratories a chiral modification of the Darzens condensation $\frac{4}{3}$ procedure which is the subject of this report. Inherent in this method is the utilization of chiral α haloimidates in typical aldol reactions via Zn, Sn (II) and $(n-Bu)$ ₂B enolates, along lines similar to the studies of Evans and coworkers, 5 and the elaboration of the resultant chiral 1,2-halohydrins to α , β -epoxy esters. Accordingly, the first part of this investigation examined the behavior of the α -haloimidates under kinetically controlled aldol conditions since such studies have not been reported in the literature.

Imidates la, mp 48-49°C, $[\alpha]_D$ +97.9(c l.O,CHCl₃) and lb, mp 55-57°C, $[\alpha]_D$ **o**
+83(c l.0, CHCl₃) were readily available from ¤-haloacetyl halides and (+)-4-isopro pyloxazolidinone.^{5a} The aldol condensations (Scheme I) were carried out according to the following procedure, except in those cases specifically noted in the table. Z-Enolates were kinetically generated with LDA (Et₂O or THF solvent, -78^OC), and were treated with

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 \underline{a} , X = CI; R = C₅H₁₁ b , X = CI; R = Me₂CHCH₃- $C_X = Cl$; R = Me₂CH d , X= Br: R=Me₂CH-

the chelating metal [ZnCl₂ or Sn(OTf)₂] followed by the aldehyde. Once the reaction reached completion at -20°C, the product composition was assayed by 1 H NMR for diastereomeric ratios. The results are presented in Table I.

(a) Ratios determined by 90 MHz ¹H NMR; (b) Zn, SnII and B refer to ZnC1₂, Sn(OSO₂CF₃)₂ and (n-Bu)₂BOSO₂CF₃ respectively; (c) Condensation ran by the method of Mukaiyama⁹; (d) Condensation ran by the met antiproducts could be detected.

As seen from the results, and in agreement with previous findings, 5 the formation of the syn adducts is favored over the anti in the reaction. It is also apparent that increased steric bulk on the aldehyde consistently improves this diastereoselectivity. The highest degree of selectivity was obtained with the $(n-Bu)$ ₂BOTf reagent, first used by Mukaiyama 10 and later explored by Evans. $^{\rm 5,11}$

Interesting results were observed in the ZnCl $_2^{}$ and Sn(OTf) $_2^{}$ mediated reactions. It is seen from entries 1 and 2 that employment of a full equivalent of ZnCl₂ was not necessary to achieve diastereoselection in the condensation, a finding previously paralleled by Widdowson. 12 With respect to the Sn(OTf), mediated reactions, both diastereo and enantioselectivities were greatly improved (entries 4, 8, 13 vs. 3, 7, 12) when the tin reagent was added to preformed Li-enolates at -78 $^{\circ}\!$ C as described by our procedure. A comparison of the $2:3$ ratios from the Zn reactions $vs.$ those obtained with SnII or B reveals a most intriquing chirality reversal of the adducts ($2 \text{ vs. } 3$). In fact this finding allowed us to prepare both enantiomeric epoxides from the same chiral precursor (vide infra). Evans has made a similar observation in Li enolate reactions, although in that instance the major product of the reaction was anti. We believe that additional sites of ligation on the Zn^{2+} cation may be responsible for this reversal of enantiofacial preference although work with additional metals will be required before the complete mechanism can be elucidated.

At the outset of this study we had envisaged the eventuality that the reaction would provide diastereomeric epoxides directly. This obviously did not materialize; in fact attempts to carry out the desired conversion on chloro compounds <u>2</u> and <u>3</u> were frustrated with various degrees of epimerization. On the other hand, two of the bromo adducts, 2d and 3d have been converted to the cis α, β -epoxy esters 6 without epimerization, 13 on treatment with lithium benzyloxide (THF, -78 \rightarrow -20 $^\circ\!{\rm C}$). Thus we have obtained both antipodes of $_6$ [[α]_D + 35.7^O (C 1.0, CHCl₃) and -36.6^O $(C 1.0, CHCl₂)$ respectively], whose absolute stereochemical assignment rests on an X-ray structural determination of the halohydrin starting material. We further anticipate that this transformation offers an opportunity for a one pot chiral epoxidation procedure and this will be reported on shortly.

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